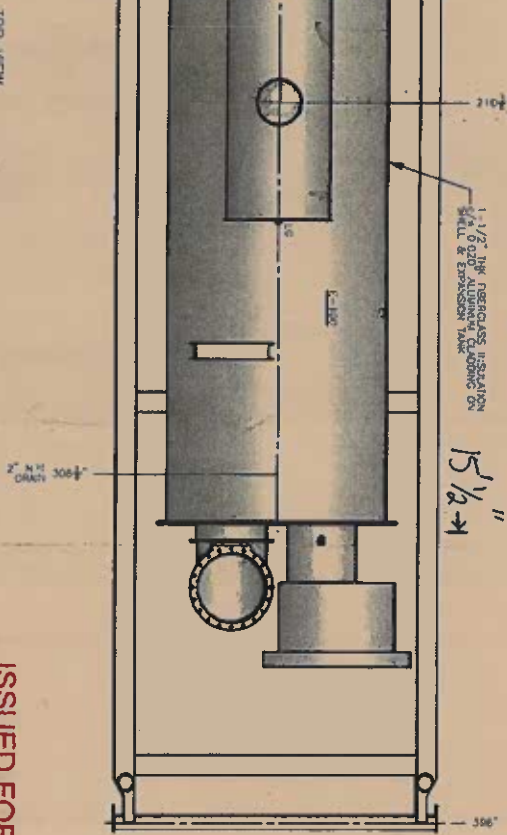



TOP VIEW



REV	ISSUED FOR CONSTRUCTION	DESCRIPTION	OWN BY	DATE
0				

REV	ISSUED FOR CONSTRUCTION	DESCRIPTION	OWN BY	DATE
0				



**SILVERADO**  
CERTIFIED ENERGY EQUIPMENT

**54" OD X 18'-0" LG LINER HEATER**  
GENERAL ARRANGEMENT

DESIGNED BY	DATE	CHECKED BY	DATE
OWNED BY	DATE	ISSUED BY	DATE
580 198	01/18/07	01/18/07	01/18/07
580 198	01/18/07	01/18/07	01/18/07

CANADIAN PEREST OIL

REV	DATE	BY
0	1/30/07	
1/3		

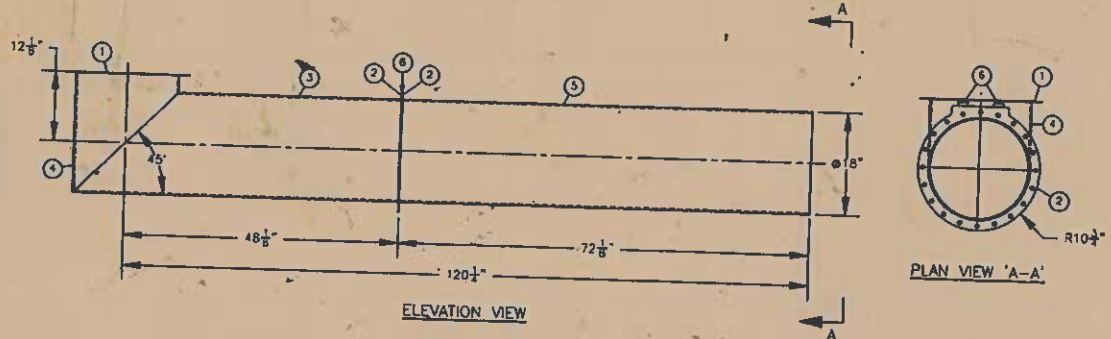
ISSUED FOR  
CONSTRUCTION

Ink. AB Date Nov 2/07

THIS DRAWING IS THE PROPERTY OF SILVERADO CENTRAL ENERGY EQUIPMENT AND IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN FOR WHICH IT IS INTENDED.

**GENERAL NOTES:**  
 1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.  
 2. ALL WELDS TO BE 1/4" FILLET UNLESS OTHERWISE NOTED.  
 3. GRIND ALL SHARP EDGES.  
 4. FINAL INSPECTION REQUIRED.

BILL OF MATERIALS					
ITEM	QTY	DESCRIPTION	MATERIAL	PART NO	PURCHASE ORDER NO
1	1	1/8" X 21 1/2" OD PLATE	SA-36	10000270	
2	2	1/8" X 21 1/2" OD X 21 3/4" LG PLATE	SA-36	10000271	
3	1	1/8 S/10 SMLS PIPE X 59" LG	SA-538/ERW	STP18-S10	
4	1	1/8 S/10 SMLS PIPE X 21" LG	SA-538/ERW	STP18-S10	
5	1	1/8 S/10 SMLS PIPE X 72" LG	SA-538/ERW	STP18-S10	
6	2	ACKLANDS TORPEDO WELD ON HINGE	SA-36	MARFSP100GF	



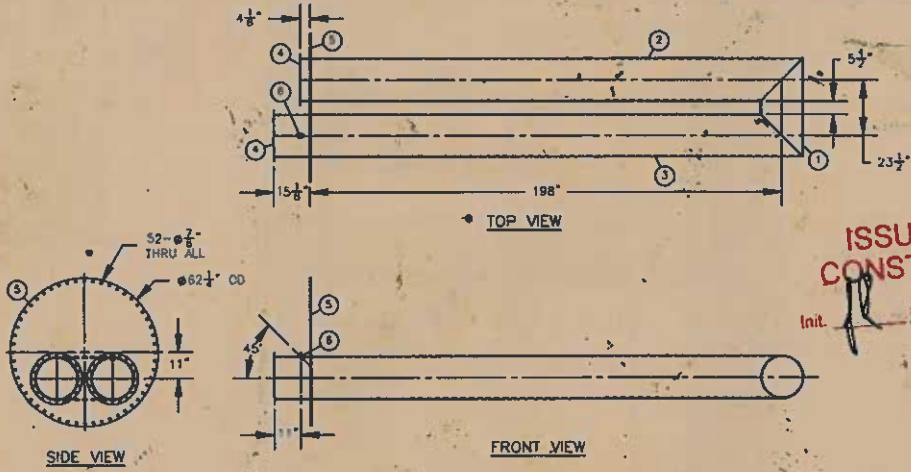
**ISSUED FOR CONSTRUCTION**  
 ml. *[Signature]* FEB 07 2007

		<b>18" OD X 10' LG STACK ASSEMBLY</b>												
<table border="1"> <tr> <th>BY</th> <th>DATE</th> </tr> <tr> <td>DWN</td> <td>01.19.07</td> </tr> <tr> <td>CHK</td> <td>02.07.07</td> </tr> <tr> <td>ENG APP</td> <td></td> </tr> <tr> <td>QC APP</td> <td>FEB 07 2007</td> </tr> </table>	BY	DATE	DWN	01.19.07	CHK	02.07.07	ENG APP		QC APP	FEB 07 2007	Customer: <b>CANADIAN FOREST OIL</b>	Work Order No: <b>1801</b>	REV <b>0</b>	SHIT <b>1/1</b>
BY	DATE													
DWN	01.19.07													
CHK	02.07.07													
ENG APP														
QC APP	FEB 07 2007													
REVISIONS		DWG NO: <b>984E07-ST</b>												

THE PROPERTY OF SILVERADO CENTRAL ENERGY SERVICES IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN FOR WHICH IT IS INTENDED

- GENERAL NOTES:**  
 1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.  
 2. ALL WELDS TO BE 1/4" FILLET UNLESS OTHERWISE NOTED.  
 3. GRIND ALL SHARP EDGES.  
 4. FINAL INSPECTION REQUIRED.

BILL OF MATERIALS					
ITEM	QTY	DESCRIPTION	MATERIAL	PART NO	PURCHASE ORDER NO
1	1	18" STD SMLS PIPE X 41 1/2" LG	SA-106B	STP118-STD	
2	1	18" STD SMLS PIPE X 211" LG	SA-106B	STP118-STD	
3	1	18" STD SMLS PIPE X 222" LG	SA-106B	STP118-STD	
4	2	1/8" X 21 1/2" OD PLATE	SA-36	10000270	
5	1	3/8" X 82 1/4" OD PLATE	SA-36	10000272	
6	1	1" NPT 3M FULL 6PLG	SA-105N	CP1-3M	



**ISSUED FOR CONSTRUCTION**  
 Init. *[Signature]* Date 8 Feb 07

		<b>18" OD FIRETUBE ASSEMBLY</b>		Customer:		Work Order No:	
				CANADIAN FOREST OIL		1801	
DWG NO:	884E07-FT	BY:	DATE:	CHK:	DATE:	REV:	SHY:
			01.19.07		02.12.07	0	18
ENG APP:	<i>[Signature]</i>	QC APP:	<i>[Signature]</i>				